

# Indoor Wood

FINISHING · MAINTAINING · CLEANING



Preparing today for tomorrow



## Advantages of the product range

Over a period of 30 years, WoodCare Denmark A/S has developed and extended its range of wood care products. We put maximum emphasis on product functionality in a fine integrated balance. Our product development is focusing on:

**Functionality** - the products are constantly optimised for their functionality through regular testing and in a close co-operation with craftsmen in the field of wood floors, garden furniture, and woodwork generally.

**Logical ranges** - the products are developed and improved in series, which are interlinked for specific areas of applications.

**Environment** - the products are based on natural raw materials excluding artificial colour pigments, perfumes, or preservatives ensuring a highly environmental profile.

**30 years of experience** - are the basis of the present WOCA product range for finishing, maintaining, and renovating wood based products.

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## Traditions, values, and attitudes

...from the maritime world are important marks of bearing, when we develop new products. The starting point is always the ultimate functionality of the products. They should be able to withstand the influence from the surrounding environment and be efficient and reliable in use - precisely like a ship and the tackle and the tools used on board.

## Wood should reflect the life we live

Wood should reflect life in our homes with family, children, pets, friends, activities - and relaxation. With nature's help, wood is equipped with special properties which make it a unique material in our homes - wood is wear resistant, flexible, and functional. But it requires care in order to maintain its unique properties and its beautiful appearance. With WOCA wood care we protect and care for our precious woodwork - keeping it well cared for in the future. "Who would invest in quality woodwork, and then not care for it?"



# BASIC FINISHING

## Basic finishing

Prior to an oil, wax or lacquer finishing, the wood must be completely clean, which means free from dirt and grease. Clean the wood with WOCA Wood Cleaner mixed with water in the recommended ratio. Ensure that the wood is completely dry before you treat it. Remove rising wood grain by sanding lightly with sandpaper.

### Panel White

- Lightens up panels and ceilings made of light woods
- Gives a white wash finish
- Keeps the natural grains of the wood

### Interior Lacquer

- To be used on doors, frames, windows, kitchen doors, furniture etc.
- Water-based
- Quick drying
- Gives a hard-wearing, easy to clean, and silky surface

### Interior White

- Lightens up yellowed wood indoors
- Gives a maintenance friendly surface
- Provides the wood with a hard-wearing surface

### Worktop Oil

- Strong protection against water, dirt and grease
- For both light and dark wood species
- Enhances the natural wood grain

### Oil Mousse

- Easy to apply
- Low consumption
- Does not create blotches
- Does not drip
- Applicable on vertical surfaces

### Furniture Oil

- For all untreated and lye treated wood surfaces indoors
- High penetration
- Highly dirt and water resistant
- Enhances the natural wood grain

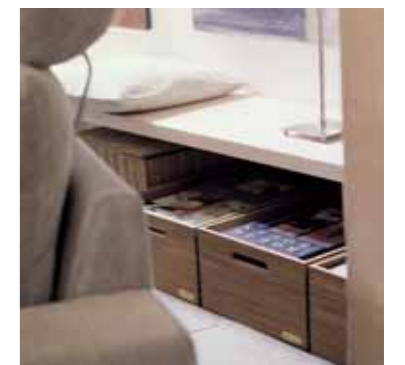
### Bees' Wax/Bees' Wax Fluid

- For finishing of small area
- Water and dirt resistant
- Enhances the natural structure of the wood
- Solvent free

- Yes
- No

### Basic Finishing

	Panel White	Interior Lacquer	Interior White	Worktop Oil	Oil Mousse	Furniture Oil	Bees' Wax Balm	Bees' Wax Fluid
Furniture	●	●	●	●	●	●	●	●
Panel	●	●	●	●	●	●	●	●
Ceiling	●	●	●	●	●	●	●	●
Worktop	●	●	●	●	●	●	●	●





## How to do...

- 1 The wood must be clean and completely dry. Clean with Wood Cleaner mixed with water in the ratio 1:40. Wipe off with clean water. Loose lacquer residues applied earlier must be removed. It is recommendable to make a small test with the product on a less visible place to evaluate the result.
  - 2 Stir Panel White carefully before and during use. Container with different batch numbers should be mixed before use to avoid differences in shade and gloss.
  - 3 Apply the product with a brush in an even layer lengthwise the wood grain. Do not apply on more than 3-4 boards at the time and finish them to avoid overlaps.
- **Maintenance**  
The treated wood surface may be cleaned with Wood Cleaner mixed with water in the ratio 1:40. It is recommendable to use a hard wrung cloth.

## WOCA Panel White

- for the lightening of yellowed wood, e.g. ceilings and wall panels

Panel White is a water-based product for the lightening up of yellowed wood, e.g. ceilings and wall panels. Panel White is used indoors for untreated and lacquered softwood.

### Available in

Panel White is available in white and extra white in 0,75 and 2,5 litre containers.

### Tools

Wide brush for lye or water-based products.  
Small round brush for profiles and edges.  
Clean tools with water and soap.



**Panel White**  
0,75 and 2,5 litre  
White and extra white  
Consumption:  
10-12 m<sup>2</sup>/litre



## Ceilings and panels

Not only floors and wood products need the right care and maintenance - also many other wood surfaces indoors are influenced by the environment which they are exposed to. WoodCare Denmark has developed a number of products for special treatment of interior wood, which has become dull or which is exposed to daily influences. These developments provide the wood surfaces with a long - and in most cases, even a rejuvenated appearance.



## Yellowed wood

Wood ceilings and panels will inevitably yellow if they are not lye primed before installation. If the wood has turned yellow, we have an easy and cost efficient solution. WOCA Panel White lightens up dark ceiling and panels, so they get a beautiful appearance which will last for many years. Beside white, Panel White is also available in extra white, which gives the wood an even lighter appearance.



## How to do...

- 1 The wood must be completely clean and dry. Clean with Wood Cleaner mixed with water in the ratio 1:40. After cleaning, wait for surface to dry. Previously lacquered surfaces must be sanded carefully with sand paper grit 120/180. It is recommendable to make a test on a less visible place to ensure the required adhesion.
  - 2 Interior Lacquer must be stirred care-fully before and during use.
  - 3 Apply a full coat with a brush or lacquer roller (foam) in an even, thin layer. Always apply lengthwise of the wood grain.
  - 4 It is recommended to apply 2-3 coats of lacquer and to make intermediate sanding with grit 180/240 between the coats.
- **Maintenance**  
The lacquered surface can be cleaned with Wood Cleaner mixed with water in the ratio 1:40. It is recommendable to use a hard wrung cloth.

## WOCA Interior Lacquer

- for the lacquering of indoor woodwork

Interior Lacquer is a water-based product used on new and old woodwork. The product gives a hard-wearing, easy-clean, and silky surface.

The product is used indoors on untreated or lacquered doors, frames, windows, kitchen doors, furniture etc. Interior Lacquer is not recommended for floors.

### Available in

Interior Lacquer is available in gloss 25% in 0,75 and 2,5 litre containers.

### Tools

Brush or lacquer roller.  
Clean tools with water and soap.



**Interior Lacquer**  
0,75 and 2,5 litre  
Gloss 25%  
Consumption:  
8-10 m<sup>2</sup>/litre



## How to do...

- 1 Clean the wood with Wood Cleaner mixed with water 1:20. Wipe with clear water. The wood must be completely clean and dry before the treatment. No dirt, grease, or other residues must be left on the surface. Old treatments are removed with sandpaper 120/180 grit. It is recommended to make a small test on a non visible place to evaluate the result.
  - 2 Interior White should be stirred carefully before and during use. When using more that one container, mix the contents to avoid differences in shade and gloss. Apply the product with a brush or lacquer roller (foam) in an even and thin layer. Apply lengthwise the grain. It is recommendable to apply 2-3 coats - sand between the coats with sandpaper grit 220.
- **Maintenance**  
The finished wood surface may be cleaned with Wood Cleaner mixed with water 1:20. It is recommendable to use a hard wrung cloth.

## WOCA Interior White

- lightens up darkened wood surfaces

Interior White is a water-based product that lightens up yellowed wood and at the same time provides a hard-wearing and cleaning friendly, silk-mat surface.

The product is used indoors for the lightening of untreated or lacquered furniture, doors, frames, windows, kitchen doors etc. Is not suitable for wood floors.

### Available in

Interior White is available in white and extra white in 0,75 and 2,5 litre containers.

### Tools

Old finishes are removed with sandpaper 120/180 grit. Good brush or lacquer roller (foam). Clean tools in water and soap.



**Interior White**  
0,75 and 2,5 litre  
White and extra white  
Consumption:  
8-10 m<sup>2</sup>/litre



## Protecting your worktop

WOCA Worktop Oil is especially developed for basic finishing and maintenance of kitchen and table worktops. The oil penetrates deeply inside the wood and ensures high resistance to dirt, water, and grease which the worktop is exposed to daily. At the same time, regular maintenance ensures that the wood keeps its natural glow for many years.

## Effective finishing of new and old furniture

In recent years, the full appreciation of natural qualities of wood has become increasingly more evident. The elegant look and the fine qualities of wood are often seen in design of new furniture and applied art in wood, just as many choose to give new life to wood products by means of sanding or acid washing. Wood furniture and applied art need a hard-wearing finish and consequently maintenance. For this purpose, WoodCare Denmark has developed a number of oil and wax products for the protection and maintenance of wood surfaces.





## How to do...

- 1 If the surface is particularly smooth, sand the surface with sandpaper grit 180. Make sure the wood is dry and avoid of any dirt or grease. Clean the wood with Wood Cleaner. After cleaning, let the tabletop dry for at least 8 hours.
- 2 Stir the oil thoroughly before use. Use a paintbrush to apply a suitable amount of oil in an even, adequate coat. Wait approx. 20-30 minutes at 20°C as the oil penetrates into the wood. If necessary, sand the wood while the surface is still wet with oil. Sand wet lengthwise of the wood grain with sandpaper grit 320-400. Next, wipe off all excess oil using a lint-free cotton cloth. Do not leave any excess oil on the surface. Polish the wood carefully using a white polishing pad, which ensures a harder wearing surface. Repeat the treatment on highly absorbent surfaces. The oil is thoroughly hardened after 24 hours at 20° C. Do not let the tabletop become wet during the hardening process.

### Maintenance

Use Worktop Oil or Oil Mousse to maintain the tabletop four times a year, or as often as necessary. Before starting the maintenance procedure, clean the worktop using Wood Cleaner, and let the surface dry for at least 8 hours.



**Worktop Oil**  
0,75 litre  
Natural  
and white  
Consumption:  
9-11 m<sup>2</sup>/0,75 litre

## WOCA Worktop Oil

- for the oil finishing of worktops

Worktop Oil is developed for untreated or previously oiled/sanded wood surfaces. The oil makes the surface highly water and dirt repellent.

Use Worktop Oil, Natural, on dark wood species such as mahogany, merbau, teak and cherry, etc. It gives the wood a mellow, golden colour.

Use Worktop Oil, white, on light wood species such as ash, oak, beech, maple, birch and pine, to give the wood a beautiful, light colour.

### Available in

Worktop Oil is available in natural and white in 0,75 litre container.

### Tools

Brush, roller or lint-free cotton cloths. Possibly oil-wetted sanding paper 320-400 grit and white polishing pad.

### Please notice!

**Risk of self-ignition: Due to the risk of self-ignition it is important that oil wetted cloths are soaked in water and disposed of in a tightly closed container after use.**



## How to do...

- 1 Sand the surface with 180 or 220 grit to ensure the correct surface for maximum oil penetration result. Make sure the wood is dry and avoid of any dirt or grease. Clean the wood with Wood Cleaner. After cleaning, let the tabletop dry for at least 8 hours. Shake the can thoroughly before use. Apply a suitable amount of Oil Mousse with a cloth in an even, adequate coat.
- 2 Wait approx. 15-20 minutes at room temperature above 20°C as the oil penetrates into the wood. If necessary, sand the wood while the surface is still wet with oil. Sand wet, lengthwise of the wood grain with sandpaper 320-400 grit to produce optimum surface finish. Next, wipe off all excess oil using a lint-free cotton cloth. Do not leave any excess oil on the surface. Polish the wood carefully using a white polishing pad, which ensures a harder wearing surface. Repeat the treatment on highly absorbent surfaces. The oil is thoroughly hardened after 24 hours at room temperature above 20°C. Do not let the worktop become wet during the hardening process.

### Maintenance

Use Oil Mousse to maintain the tabletop as often as necessary.

## WOCA Oil Mousse

- for the oil finishing of worktops in wood and indoor furniture

Oil Mousse is developed for untreated or previously oiled/sanded wood surfaces. The mousse makes the surface highly water and dirt repellent.

### Available in

Oil Mousse is available in natural and white and in the container size 400 ml.

### Tools

Cotton cloths and white polishing pad.

### Please notice!

**Risk of self-ignition: Due to the risk of self-ignition it is important that oil wetted cloths are soaked in water and disposed of in a tightly closed container after use.**



**Oil Mousse**  
400 ml  
Natural and white  
Consumption: 5-6 m<sup>2</sup>/400 ml





## How to do...

- 1 The untreated wood must be dry, clean and free from grease. Clean with Wood Cleaner mixed with water 1:40.
- 2 Shake the can carefully before and during use. Apply an even, saturating coat onto a small area. Let the oil penetrate into the wood for 5-10 min. If dry spots appear, apply more oil.
- 3 Excess oil is removed with a dry cloth or onto next section of wood to be finished.
- 4 Polish the oil into the wood with polishing pad or cloth. There should be no wet oil left on the wood surface.
- 5 If a silk-mat surface is required the surface should be buffed with a white polishing pad after 6-8 hours.
- 6 Do not expose the oiled surface to water during hardening time - approx. 3 days.

## WOCA Furniture Oil

- for the oil finishing of indoor wood furniture

For untreated and lye treated indoor wood surfaces. Very suitable for indoor furniture. The Furniture Oil has excellent penetration properties and therefore ensures a hard-wearing, dirt and water resistant surface.

Furniture Oil, natural is especially suitable for dark wood species, as the warm glow and the natural structure of the wood is kept, while Furniture Oil, white is recommendable for light wood species, as it intensifies the light colour. Furniture Oil is not recommended for flooring.

### Available in

Furniture Oil is available in natural and white and in the container size 500 ml.

### Tools

Brush, cotton cloths, possibly sandpaper and polishing pad.

### Please notice!

*Risk of self-ignition: Due to the risk of self-ignition it is important that oil wetted cloths are soaked in water and disposed of in a tightly closed container after use.*



### Furniture Oil

500 ml  
Natural and white  
Consumption:  
5-8 m<sup>2</sup>/500 ml





## How to do...

1 Before the application of Bees' Wax Balm the wood must be clean, free from grease and completely dry. Apply Bees' Wax Balm with a lint-free cotton cloth in an thin and even layer.

2 After a drying time of approx. 30 minutes the wood may be polished with a cotton cloth.

**Tip:** To obtain a hard-wearing surface rough wood may require an initial finish with Wood Floor Oil before it is treated with Bees' Wax Balm after the drying time of the oil.

3 Bees' Wax Balm may be applied in a thin layer for the maintenance as required and afterwards polished into the wood.

## WOCA Bees' Wax Balm

- for the waxing of indoor wood

Bees' Wax Balm is for the basic treatment and maintenance of untreated, stained or lye treated wood surfaces indoors (especially for furniture and toys). Bees' Wax Balm is suitable for all wood species.

The wax treatment gives the wood a dirt resistant and cleaning friendly surface. Bees' Wax Balm is not suitable for flooring. Bees' Wax Balm is solvent free.

### Available in

Bees' Wax Balm is available in natural and white in the container size 250 ml.

### Tools

Soft lint-free cotton cloths for the application and lint-free cotton cloths or polishing pad for the polishing.



### Bees' Wax Balm

250 ml  
Natural and white.  
Consumption:  
8-10 m<sup>2</sup>/250 ml



## WOCA Bees' Wax Fluid

- for the waxing of indoor wood

Bees' Wax Fluid is for the basic treatment and maintenance of untreated, stained or lye treated wood surfaces indoors (especially for furniture and toys). Bees' Wax Fluid is suitable for all wood species.

The wax treatment gives the wood a dirt resistant and cleaning friendly surface. Bees' Wax Fluid is not suitable for flooring. Bees' Wax Fluid is solvent free.

### Available in

Bees' Wax Fluid is available in natural and in the container size 250 ml.

### Tools

Soft lint-free cotton cloths for the application and lint-free cotton cloths or polishing pad for the polishing.

## How to do...

1 Before the application of Bees' Wax Fluid the wood must be clean, free from grease and completely dry. Apply Bees' Wax Fluid with a lint-free cotton cloth in an thin and even layer.

2 After a drying time of approx. 30 minutes, the wood may be polished with a cotton cloth.

3 Buffing:  
- manually with a lint-free cotton cloth or white polishing pad.



### Bees' Wax Fluid

250 ml  
Natural  
Consumption:  
8-10 m<sup>2</sup>/250 ml



Distributor:



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## WOCA Wood Cleaner

- for the basic cleaning of wood surfaces, irrespective of the basic finish

Wood Cleaner may be used for the cleaning of lye treated, soaped, oiled, waxed and lacquered surfaces. Furthermore, it is well suited for cleaning of unfinished wall- and ceiling panels, furniture etc. Removes grease, dirt and soap residues.

### Available in

Wood Cleaner is available in 1 and 2,5 litre containers.

### Tools

2 plastic buckets, mop, polishing pad, floor cloth or the like.

## How to do...

- 1 Mix 125 ml Wood Cleaner into 5 l of lukewarm water. Wipe surface with solution with hard wrung cloth.
  - 2 Always wipe a second time to minimize the exposure of water to the surface. Repeat operation if necessary.
- **Tip:** Always work with two buckets in cases of large areas - one with Wood Cleaner mix with water and one with rinse clear water.



### Wood Cleaner

1 and 2,5 litre

Consumption:  
200-300 m<sup>2</sup>/l